

Servo-hydraulic Universal Testing Machine | HUT Type C

Load Frame Configuration: 6 columns, servo-controlled hydraulic Capacity: 1000kN **Test Space:** Dual zone (tension on top, compression on bottom) **Typical specimens:** Fasteners, rebar, chain, welds, castings, stranded steel wire

Test standards: ASTM A370, ASTM A416, IS06934.4, IS06892, ASTM E8

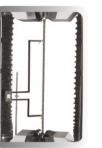
Load frame

- Specially designed longer jaw face for tensile test of stranded steel wire
- Lead screw driven crosshead to adjust the test space
- High-Stiffness 6-column load frame design incorporates 3-position crosshead, adjustable specimen positioning, precision guide columns, thick crosshead and base beam minimizes load frame stored energy while producing reliable. stable, accurate load, strain and modulus values.
- Ergonomically designed load frames ensure safety, reduce operator fatigue, and provide the highest level of flexibility.
- Standard Dual Zone Test Space for reducing setup time
- "Quick Return" hydraulic valve for higher throughput
- Automatic limit checking for crosshead position, overload, over temperature, over voltage, etc.
- The system can return automatically, the oil cylinder can return the original position via manual or automatically after finishing testing
- Positive specimen holding is ensured by the wedge action of hydraulic operated grips
- Imported encoder mounted on the seat is for position measurement of crosshead with high accuracy
- Imported servo valve provides high stability and reliability



Broken specimen





Extensometer



Load cell

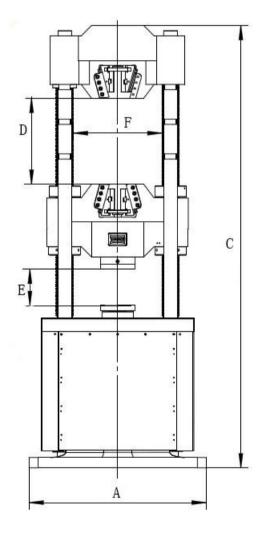
- 1. Use strain gauge load cell technology to measure the force being applied to specimen. The load cell is located in the lower grip and is used to directly measure tensile force.
- 2. High precise load cell measures and captures sensitively tension and compression force, high accuracy load measurement resolution reaches 1/500000 with no steps.
- 3. Famous brand load cell ensures high precision and repeatability.

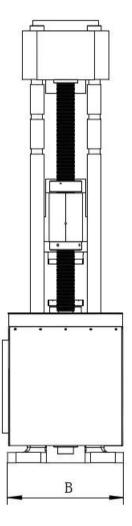
Specifications:

| Model | HUT106 | | |
|---|--|--|--|
| Туре | С | | |
| Capacity (kN) | 1000 | | |
| Calibration accuracy | Class 1 / Class 0.5 | | |
| Force accuracy | Better than ±1%/±0.5% | | |
| Force range | 1% ~ 100%FS | | |
| Extension range | 1% ~ 100%FS | | |
| Extension accuracy | Better than ±1%/±0.5% | | |
| Extension resolution | 1/500000 of max extension | | |
| Actuator (piston) speed (mm/min) | 0 ~ 90 | | |
| Middle crosshead speed (mm/min) | 310 | | |
| Force loading speed | 0.02% ~ 2% FS /s | | |
| Column number | 6 | | |
| Column spacing (test space width) (mm) | 450 | | |
| Maximum tension space (mm) | 1000 | | |
| Maximum compression space (mm) | 900 | | |
| Discussion of strandard stars (wins (mars) | Φ 9.5 ~ Φ 12.7, Φ 12.7 ~ Φ 15.2 | | |
| Diameter of stranded steel wire (mm) | Φ 15.2 ~ Φ 18 | | |
| Diamator of round an asian and (mark) | Φ 10 ~ Φ 18mm, Φ 18 ~ Φ 28mm | | |
| Diameter of round specimens (mm) | Φ 28 ~ Φ 45mm | | |
| Thickness of flat specimens (mm) | 2 ~ 20, 20 ~ 40 | | |
| Compression platens (mm) | 200×200 | | |
| Actuator (piston) stroke (mm) | 250 | | |
| Hydraulic Power Unit dimension (LxWxH) (mm) | 1150×600×900 | | |
| Hydraulic Power Unit weight (kg) | 340 | | |
| Oil tank volume (L) | 75 | | |
| Flow rate (L/min) | 5 | | |
| Frame dimension (LxWxH) (mm) | 1020×670×3050 | | |
| Machine weight (kg) | 4200 | | |
| Power requirement | Three-phase, 5-line, 380 \pm 10% VAC, 50Hz | | |
| Power consumption (kW) | 4 | | |
| Main cylinder hose length | 2.6m x 1 | | |
| Upper cylinder hose length | 4.2m x 2 | | |
| Lower grip hose length | 3.55m x 2 | | |

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| Model | Dimension (AxBxC) (mm | Tensile space (mm) | Compression space (mm) | Distance between columns (mm) | Piston travel (mm) |
|---------|-----------------------------|-----------------------|---------------------------|-------------------------------------|-----------------------|
| HUT106C | 1020×670×3050 | 1000 | 900 | 450 | 250 |





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Standard accessories

| Name | | Description | Quantity |
|------------------|--------------------------------|--|----------|
| Main machine | Load frame | Dual space | 1 set |
| | Load cell | built-in the load frame | 1 set |
| | Displacement encoder | | 1 set |
| | Motor and speed reducer | | 1 set |
| | Oil tank | Volume: 75L | 1 set |
| | Pump | | 1 set |
| HPU | Servo Valve | | 1 set |
| | Valve manifold | | 1 set |
| | Cooling fan | | 1 set |
| | High pressure oil hoses | | 4 sets |
| Grips & Fixtures | | Jaws for stranded wire diameter: Φ9.5~Φ18mm | 1 pair |
| | Hydraulic tensile grip | Jaws for round specimen: Φ10~Φ45mm | 1 pair |
| | | Jaws for flat specimen: 2-40mm | 1 pair |
| | Compression fixture | | 1 pair |
| Controller | | Model: DTC-500 | 1 set |
| Software | | Testpilot, English version | 1 set |
| Extensometer | Used for stranded wire | Gauge length: 600mm Extension: 25mm | 1 set |
| | Maintenance tools | | 1 set |
| | Operation & Maintenance manual | | 1 set |
| Accessories | Software manual | | 1 set |
| | Warranty card | | 1 set |
| | Quality Certificate | | 1 set |

Prepared by customer:

- > The anti-wear hydraulic oil (N46, 75L) shall be purchased by customer at local market.
- > The foundation work must be finished before UTM delivered 14 days.
- > Computer and printer should be prepared by customer



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